

# TECHNICAL SPECIFICATION FOR SEALED NI-CD CYLINDRICAL BATTERY

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SPEC. NO.: S-KR1900SC-A

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#### 1. Scope

This specification applies to sealed nickel cadmium cylindrical rechargeable single cell, KR1900SC and stack up battery packs. All the data involving voltage and weight of stack up battery packs equal to the value of single cell times the number of single cell in the battery packs.

## 2. Cell Type

Golden Power Designation: KR1900SC

Size: SC

IEC Designation: KR 23/42

# 3. Rating

Nominal Voltage: 1.2V

Nominal Capacity: 1900mAh

Internal Impedance: Max.  $\leq 11 \text{ m}\Omega$  (after fully charged)

Normal Charge Current: 190 mA (0.1C) at 0°C ~ 45°C

Normal Charge Duration: 14~16 hrs

Quick Charge Current: 950 mA (0.5C) at 10°C ~ 45°C

**Quick** Charge Duration: 3 hrs

Trickle Charge Current: ~~ NA ~~

Discharge Temperature: -20°C ~ 60°C

### 4. Physical Specification

The dimensions of a single sealed nickel cadmium cylindrical rechargeable cell, KR1900SC, are shown in Table I. The PVC jacket comes within these tolerances.

Cell Drawing Cell Dimensions (mm)

Diameter Ø22.5

Height 42 mm

Jacket PVC

Weight 55 g

Table I. Dimensions of KR1900SC

# 5. Electrical Specifications

#### 5.1 Charging procedure for test purpose

The cell shall be charged at an ambient temperature of 20±5°C at a constant current of 190mA (0.1C) for 15 hours.

# 5.2 Discharging test

The cell shall be charged according to 5.1 prior the test, and shall be stored for not less than 1 hour and not more than 4 hours at an ambient temperature of 20±5°C and relative humidity of 65±20%. At the same ambient temperature, the cell shall be discharged at various rate, and the available rated capacity shall meet the standard specified in *Table II*. within five cycles.

Available Discharge Constant Discharge **Constant Discharge End Point** Capacity Current Current Rate (C) Duration<sup>1)</sup> Voltage (V)  $(\%)^{1)}$ 5 hr 380mA 0.2 1.0 100 950mA 0.5 108 min 1.0 90

Table II. Discharge Test at 20° C

#### 5.3 Charge retention

In the charge retention test, the cell shall be charged according to 5.1, and shall be stored in open circuit for 28 days at an average ambient temperature of  $20\pm5^{\circ}$ C and relative humidity of  $65\pm20\%$ . After the storage, the cell shall be discharged at the same ambient temperature according to the *standard discharge* stated in 5.2. The capacity of the cell shall not be less than 1425mAh (75%).

#### 6. Storage Recommendation

The battery can be stored at a temperature range of  $-20^{\circ}$ C  $\sim 60^{\circ}$ C for normal storage and  $-30^{\circ}$ C  $\sim 40^{\circ}$ C for prolonged storage, and at a maximum relative humidity of 85%.

#### 7. Cycle Life

Cycle life test is a series of charge-discharge test cycles, and the cycle life is defined as the number of cycle tested until the available capacity drops down to 60% of nominal capacity. The cycle life of the cell shall not be less than 500.

<sup>1)</sup> Minimum Values

#### 8. Precautions

- Do not throw the cells / batteries into fire or attempt to disassemble them.
- Do not have direct spot welding to the cells / batteries.
- Do not short circuit the cells / batteries.
- Do not use same size primary batteries together with Ni-CD battery.
- Do not use discharged and charged Ni-CD batteries together.
- Keep Charging temperature and rate within our recommended limits.
- **9.** Golden Power reserves the right to modify product specification and data stated herein without prior notice.