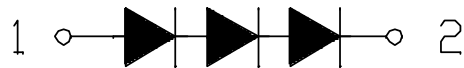
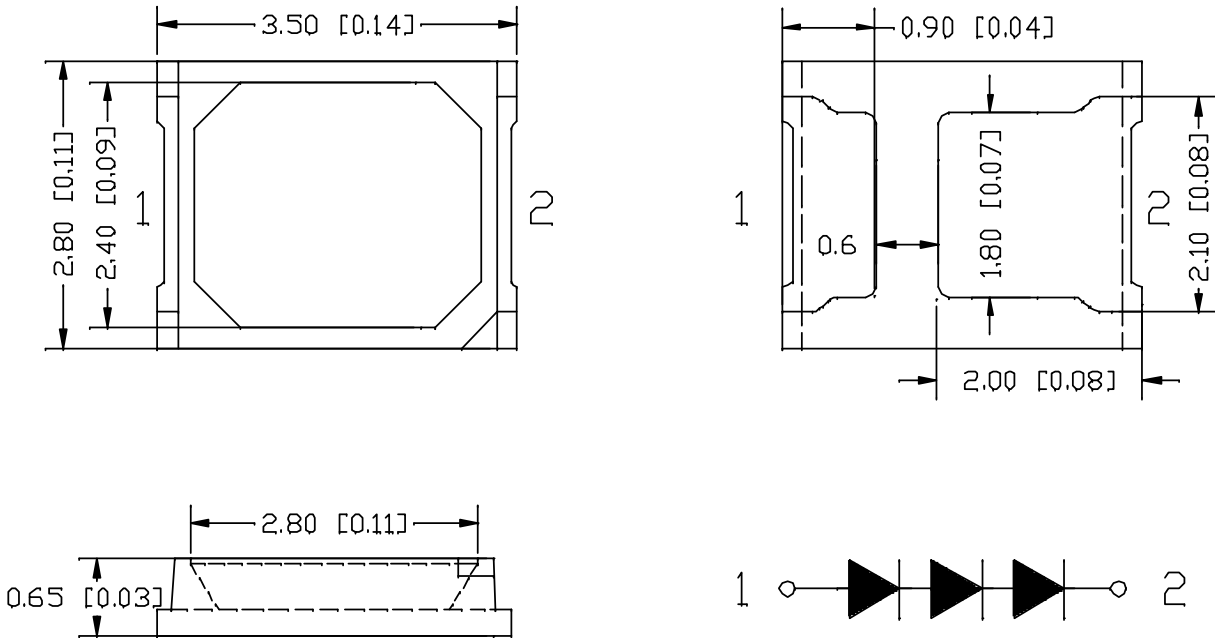



RF-W*HP32DS-DF-I3-Y

Feature

- ◆ Viewing angle:120 deg
- ◆ The materials of the LED dice is InGaN
- ◆ 2.80mm×3.50mm×0.65mm
- ◆ RoHS compliant lead-free soldering compatible

Package Outline





ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
SENSITIVE DEVICES

NOTES:

1. All dimensions are in millimeters (inches);
2. Tolerances are $\pm 0.2\text{mm}$ (0.008inch) unless otherwise noted.

Absolute maximum ratings at Ta=25°C

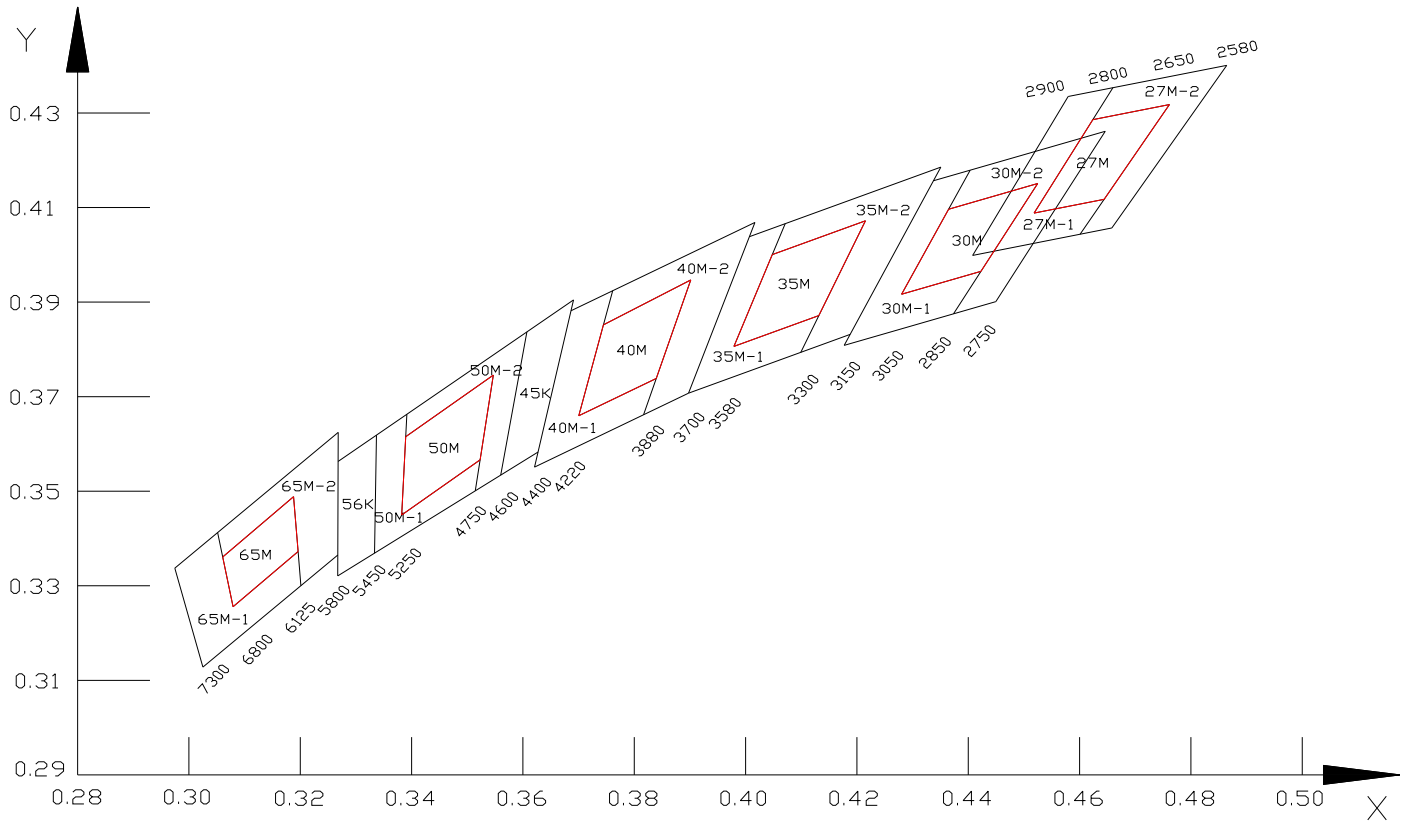
Parameter	Symbol	Value	Unit
Forward current	If	120	mA
Reverse voltage	Vr	5	V
Operating temperature range	Top	-40 ~+100	°C
Storage temperature range	Tstg	-40 ~+100	°C
Pulse Forward Current	Ifp	260	mA
Electrostatic Discharge	ESD	2000(HBM)	V
Junction Temperature	Tj	115	°C

Electro-optical characteristics at Ta=25°C

Parameter	Test Condition	Symbol	Value		Typ.	Unit	
			Min.	Max.			
Forward voltage	If=100mA	Vf	Rank Y0	8.6	9.0	--	V
			Rank Z0	9.0	9.4	--	V
			Rank A3	9.4	9.8	--	V
			Rank B3	9.8	10.2	--	V
RF-W2HP32DS-DF-I3-Y Luminous flux (2580-2900K)	If=100mA	φ	Rank Q03	80.0	90.0	90.0	lm
			Rank Q04	90.0	100.0		lm
			Rank Q05	100.0	110.0		lm
RF-W3HP32DS-DF-I3-Y Luminous flux (2750-3150K)	If=100mA	φ	Rank Q03	80.0	90.0	93.0	lm
			Rank Q04	90.0	100.0		lm
			Rank Q05	100.0	110.0		lm
RF-W4HP32DS-DF-I3-Y Luminous flux (3700-4400K)	If=100mA	φ	Rank Q04	90.0	100.0	102.0	lm
			Rank Q05	100.0	110.0		lm
			Rank Q06	110.0	120.0		lm
RF-W5HP32DS-DF-I3-Y Luminous flux (4600-5450K)	If=100mA	φ	Rank Q04	90.0	100.0	103.0	lm
			Rank Q05	100.0	110.0		lm
			Rank Q06	110.0	120.0		lm
RF-W6HP32DS-DF-I3-Y Luminous flux (5800-7300K)	If=100mA	φ	Rank Q04	90.0	100.0	103.0	lm
			Rank Q05	100.0	110.0		lm
			Rank Q06	110.0	120.0		lm
Viewing angle at 50% Iv	If=100mA	2 θ 1/2	--	--	120	Deg	
Color Rendering Index	If=100mA	CRI	80	--	--	--	
Reverse current	Vr=5V	Ir	--	10	--	μA	
thermal resistance	If=100mA	Rth(j-s)	--	--	13	°C/W	

NOTE: (Tolerance: Iv ±10%, Vf ±0.05V, X, Y ±0.005)
IFP Conditions: Pulse Width ≤ 0.1msec. and Duty ≤ 1/10.

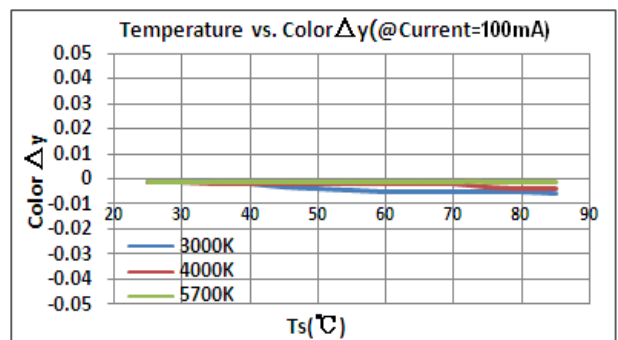
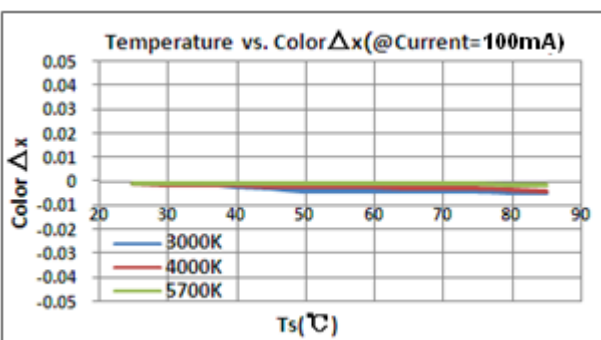
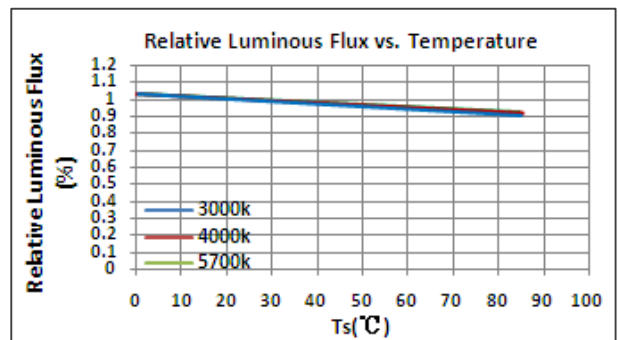
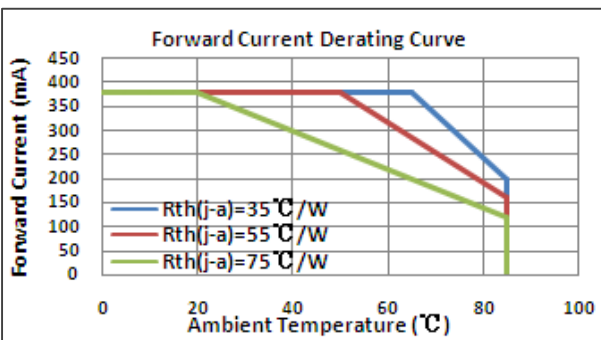
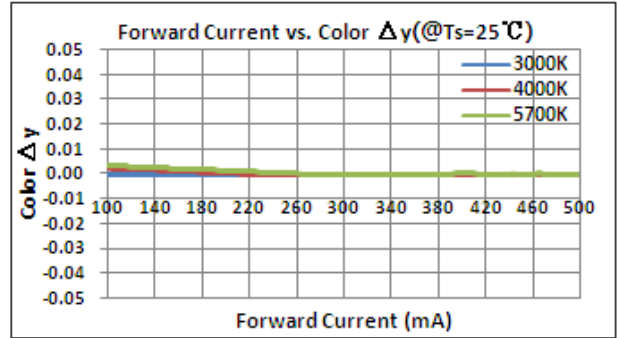
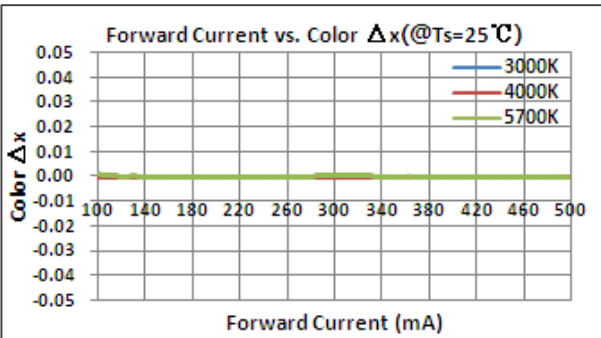
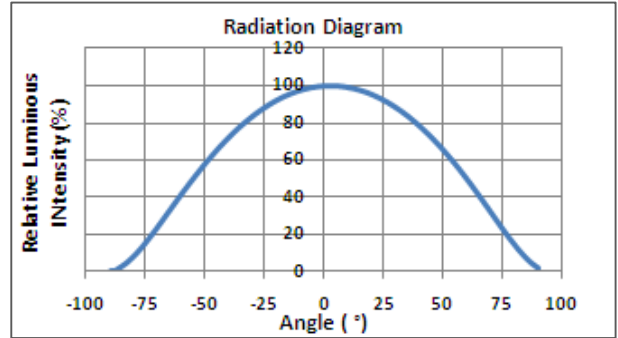
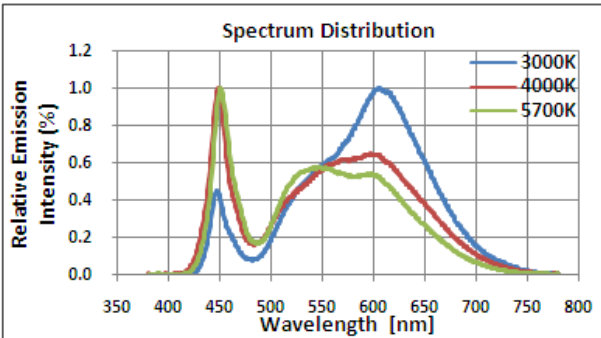
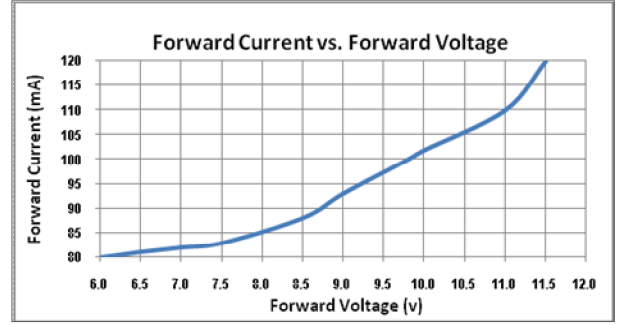
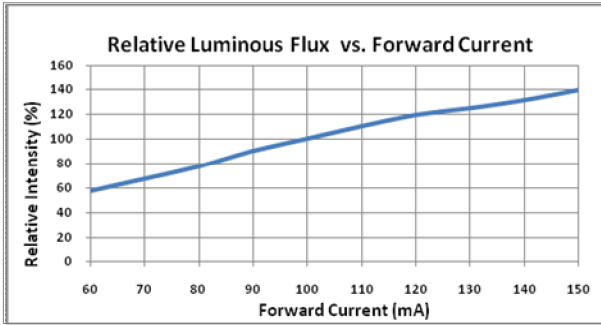
Chromaticity Bin



Bin data:

MacAdam 5-step												
BIN	CIE-X1	CIE-Y1	CIE-X2	CIE-Y2	CIE-X3	CIE-Y3	CIE-X4	CIE-Y4				
65M	0.3079	0.3256	0.3061	0.3361	0.3188	0.3488	0.3196	0.3373				
50M	0.3382	0.3450	0.3389	0.3615	0.3547	0.3746	0.3523	0.3566				
40M	0.3700	0.3660	0.3745	0.3852	0.3902	0.3947	0.3840	0.3738				
35M	0.3979	0.3806	0.4048	0.4000	0.4215	0.4072	0.4132	0.3871				
30M	0.4280	0.3917	0.4365	0.4096	0.4525	0.4151	0.4423	0.3965				
27M	0.4518	0.4088	0.4624	0.4286	0.4761	0.4318	0.4644	0.4117				
MacAdam 8-step												
BIN	CIE-X1	CIE-Y1	CIE-X2	CIE-Y2	CIE-X3	CIE-Y3	CIE-X4	CIE-Y4	CIE-X5	CIE-Y5	CIE-X6	CIE-Y6
65M-1	0.2975	0.3337	0.3052	0.3413	0.3079	0.3256	0.3196	0.3373	0.3201	0.3300	0.3025	0.3128
65M-2	0.3052	0.3413	0.3268	0.3624	0.3267	0.3365	0.3201	0.3300	0.3188	0.3488	0.3061	0.3361
50M-1	0.3337	0.3619	0.3391	0.3663	0.3382	0.3450	0.3523	0.3566	0.3514	0.3501	0.3333	0.3369
50M-2	0.3391	0.3663	0.3607	0.3837	0.3560	0.3534	0.3514	0.3501	0.3547	0.3746	0.3389	0.3615
40M-1	0.3686	0.3882	0.3761	0.3924	0.3700	0.3660	0.3840	0.3738	0.3817	0.3662	0.3621	0.3551
40M-2	0.3761	0.3924	0.4017	0.4069	0.3897	0.3707	0.3817	0.3662	0.3902	0.3947	0.3745	0.3852
35M-1	0.4007	0.4038	0.4071	0.4066	0.3979	0.3806	0.4132	0.3871	0.4099	0.3794	0.3897	0.3707
35M-2	0.4071	0.4066	0.4351	0.4185	0.4188	0.3832	0.4099	0.3794	0.4215	0.4072	0.4048	0.4000
30M-1	0.4337	0.4157	0.4403	0.4179	0.4280	0.3917	0.4423	0.3965	0.4373	0.3875	0.4177	0.3809
30M-2	0.4403	0.4179	0.4646	0.4261	0.4450	0.3901	0.4373	0.3875	0.4525	0.4151	0.4365	0.4096
27M-1	0.4579	0.4335	0.4660	0.4353	0.4518	0.4088	0.4644	0.4117	0.4601	0.4043	0.4408	0.3999
27M-2	0.4660	0.4353	0.4864	0.4401	0.4658	0.4057	0.4601	0.4043	0.4761	0.4318	0.4624	0.4286

Typical optical characteristics curves

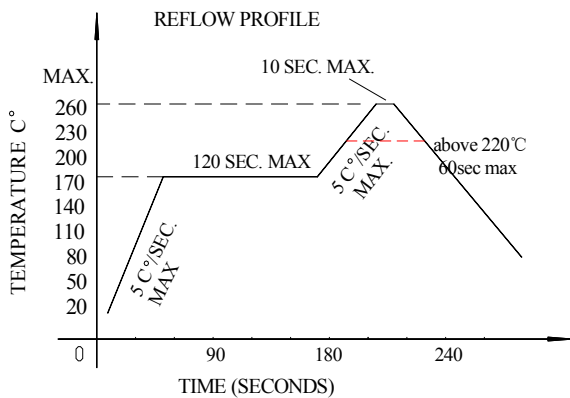


Reflow profile

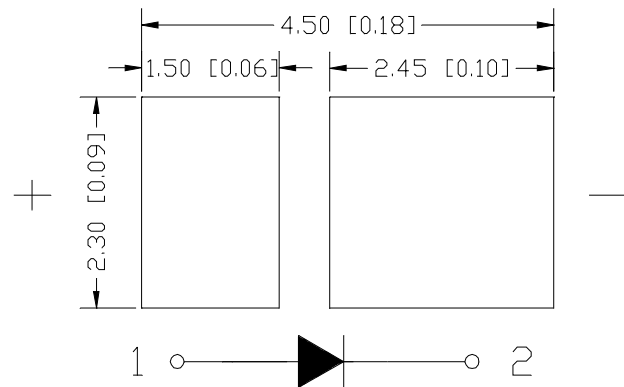
- Soldering condition
 - Recommended soldering conditions

Reflow Soldering		Hand Soldering	
Pre-heat	160~180°C	Temperature	300°C Max.
Pre-heat time	120 seconds Max.	Soldering time	3 second Max. (one time only)
Peak temperature	260°C Max.		
Soldering time	10 seconds Max.		
Condition	Refer to Temperature-profile		

- After reflow soldering rapid cooling should be avoided
- Temperature-profile (Surface of circuit board)
Use the following conditions shown in the figure.



RECOMMEND PAD DESIGN (Units: mm)



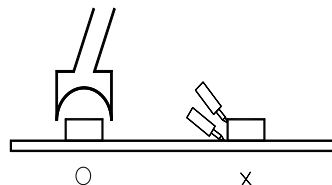
1. Reflow soldering should not be done more than two times
2. When soldering ,do not put stress on the LEDs during heating

■ Soldering iron

1. When hand soldering, keep the temperature of the iron under 300°C, and at that temperature keep the time under 3 sec.
2. The hand soldering should be done only a time
3. The basic spec is ≤5 sec. when the temperature of 260°C, do not contact the resin when hand soldering

■ Rework

1. Customer must finish rework within 5 sec under 260°C
2. The head of iron can not touch the resin
3. Twin-head type is preferred.



■ CAUTIONS

The encapsulated material of the LEDs is silicone . Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.

Reliability

(1) TEST ITEMS AND RESULTS

Type	Test Item	Ref. Standard	Test Conditions	Note	Number of Damaged
Environmental Sequence	Resistance to Soldering Heat(Reflow Soldering)	JESD22-B106	T _{sld} =260°C, 10sec	2 times	0/22
	Temperature Cycle	JESD22-A104	-40°C 30min ↑↓5min 100°C 30min	300 cycle	0/22
	Thermal Shock	JESD22-A106	-40°C 15min ↑↓ 100°C 15min	300 cycle	0/22
	High Temperature Storage	JESD22-A103	T _a =100°C	1000 hrs	0/22
	Low Temperature Storage	JESD22-A119	T _a =-40°C	1000 hrs	0/22
Operation Sequence	Life Test	JESD22-A108	T _a =25°C I _F =100mA	1000 hrs	0/22
	High Humidity Heat Life Test	JESD22-A101	60°C RH=90% I _F =100mA	1000 hrs	0/22

(2) CRITERIA FOR JUDGING THE DAMAGE

Item	Symbol	Test Conditions	Criteria for Judgement	
			Min.	Max.
Forward Voltage	VF	IF=100mA	-	U.S.L*)×1.1
Reverse Current	IR	VR=5V	-	U.S.L*)×2.0
Luminous Intensity	IV	IF=100mA	L.S.L**)×0.7	-

U.S.L.: Upper Standard Level

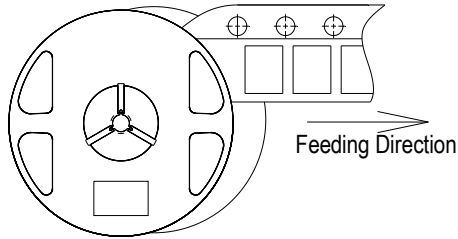
L.S.L.: Lower Standard Level



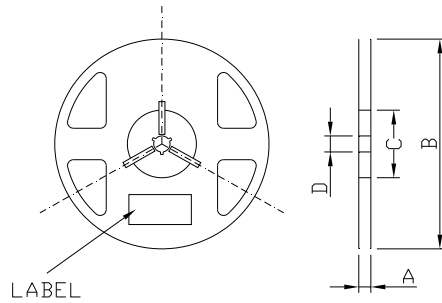
REFOND

Packaging Specifications

● Feeding Direction

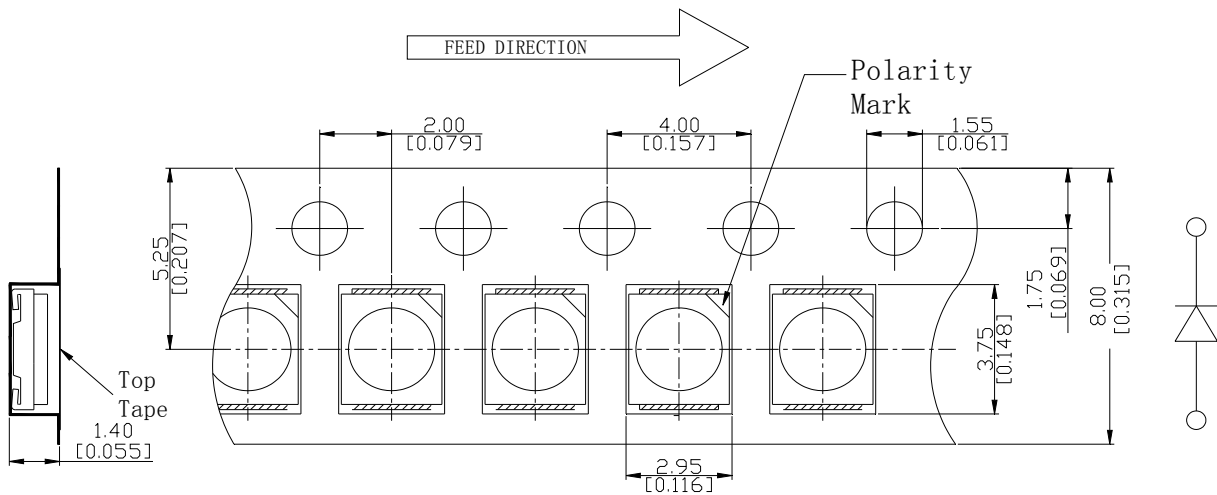


● Dimensions of Reel (Unit: mm)

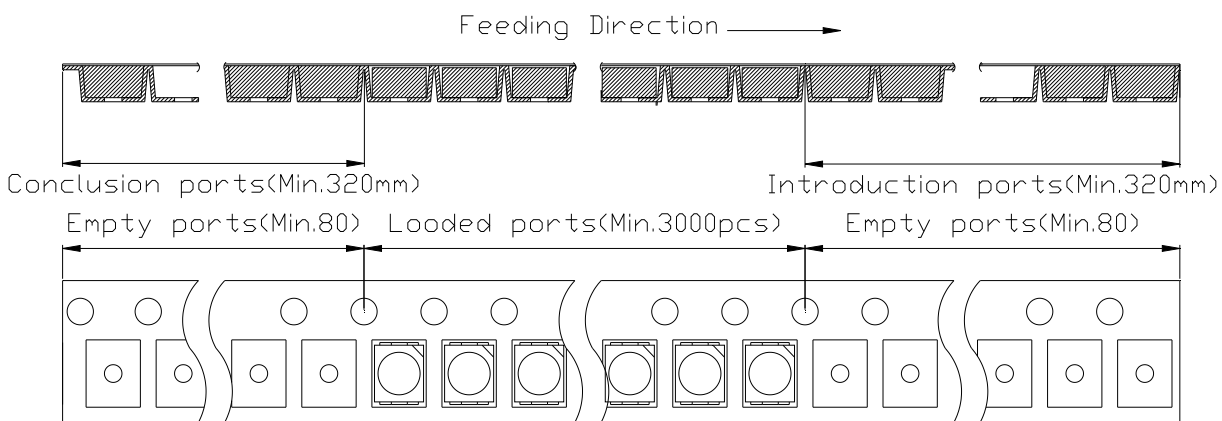


A	8.0±0.1mm
B	178±1mm
C	60±1mm
D	13.0±0.5mm

● Dimensions of Tape (Unit: mm)



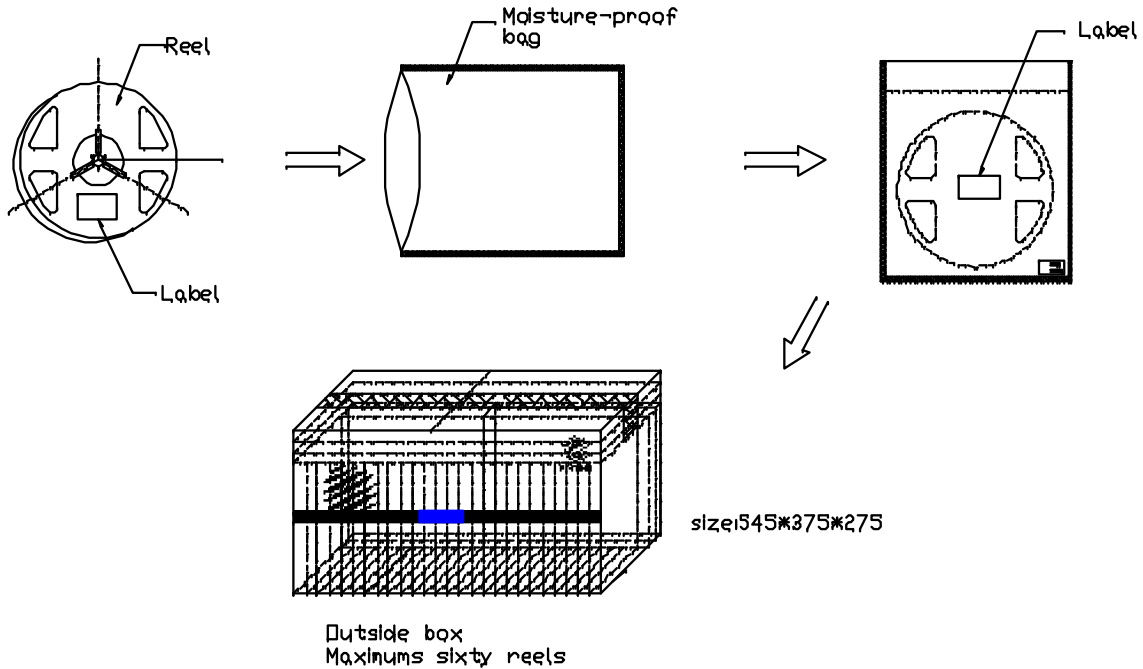
● Arrangement of Tape





NOTES

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications.
4. 3,000 pcs/ Reel.

Packaging specifications



Label form specification

PART NO.	
SPEC NO.	
LOT NO.	
<hr/>	
BIN CODE:	
Φ:	XY:
VF:	
	
	QTY:
	DATE:

PART NO.	Part Number
SPEC NO.	Spec Number
LOT NO.	Lot Number
BIN CODE	Bin Code
Φ	Luminous flux
XY	Chromaticity Bin
VF	Forward Voltage
QTY	Packing Quantity
DATE	Made Date

CAUTIONS

Package specifications

Reeled products (numbers of products are 3,000pcs) packed in a seal off moisture-proof bag along with a desiccant one by one, Sixty moisture-proof bag of maximums are put the outside box (size: about 545mm x about 375mm x about 275mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the cardboard box.) The number of the loading steps of outside box (cardboard box) has three steps.

Storage conditions

Before opening the package:

The LEDs should be kept at 30°C or less and 90%RH or less. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with absorbent material (silica gel) is recommended.

After opening the package:

The LEDs should be kept at 30°C or less and 70%RH or less. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.